

# BI-METAL HOLE SAWS

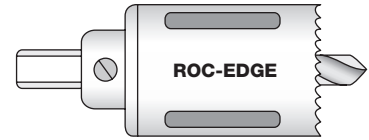
SEPARATE ARBOR STYLE



HEAVY DUTY

STYLE OF HOLE SAW	ITEM NO.
SEPARATE ARBOR	HS-BM
BUILT-IN ARBOR	HS-BMA

BUILT-IN ARBOR STYLE



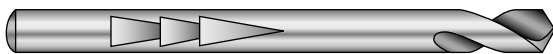
Bi-Metal Hole Saws have an 8% Cobalt Matrix HSS cutting edge, electron-beam welded to a tough alloy steel back. They cut clean and accurate holes 1-3/8" deep in virtually any machinable material - steel, cast iron, stainless steel, non-ferrous metals, wood, or plastics. All Hole Saws are painted red. Extra Large Hole Saws are any hole saw larger than 6 inches.

SIZE	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE MANDREL NO.	PRICE	
				SEPARATE ARBOR HS-BM	BUILT-IN ARBOR HS-BMA
9/16	3/8	1/4		\$6.00	\$7.88
5/8	-	-		5.62	7.88
11/16	-	-		5.62	7.88
3/4	1/2	3/8	HSM-3	5.62	7.88
13/16	-	-	HSM-6	5.62	8.40
7/8	3/4	1/2	or	5.78	8.40
15/16	-	-	HSM-9	5.78	8.40
1	-	-		5.78	8.40
1-1/16	-	-		5.88	8.40
1-1/8	1	3/4		5.88	8.40
1-3/16	-	-		5.88	8.40
1-1/4	-	-	HSM-4	6.00	8.40
1-5/16	-	-	HSM-5	6.00	8.40
1-3/8	-	1	or	6.38	8.94
1-7/16	-	-	HSM-7	6.38	8.94
1-1/2	1-1/4	-		6.64	8.94
1-9/16	-	-		6.64	8.94
1-5/8	-	-		6.64	8.94
1-11/16	-	-		6.94	8.94
1-3/4	1-1/2	1-1/4		8.18	10.50
1-13/16	-	-	HSM-4	8.18	10.50
1-7/8	-	-	or	8.18	10.50
2	-	1-1/2	HSM-5	8.18	10.50
2-1/16	-	-		10.16	12.60
2-1/8	-	-		10.16	12.60
2-1/4	2	-		10.16	12.60
2-5/16	-	-		10.16	12.60
2-3/8	-	-		10.16	12.60
2-1/2	-	2		10.90	14.18

SIZE	PIPE TAP SIZE	PIPE ENTRANCE SIZE	USE MANDREL NO.	PRICE	
				SEPARATE ARBOR HS-BM	BUILT-IN ARBOR HS-BMA
2-9/16	-	-		\$10.90	\$14.18
2-5/8	2-1/2	-		10.90	14.18
2-3/4	-	-		10.90	14.18
2-7/8	-	-		10.90	14.18
3	-	2-1/2		11.50	14.70
3-1/8	-	-		11.50	14.70
3-1/4	3	-		12.40	16.80
3-3/8	-	-		12.40	16.80
3-1/2	-	-		12.40	16.80
3-5/8	-	3	HSM-4	13.40	18.90
3-3/4	3-1/2	-	or	15.54	22.58
3-7/8	-	-	HSM-5	15.66	23.10
4	-	-		16.18	25.20
4-1/8	-	3-1/2		16.80	25.20
4-1/4	4	-		22.00	29.40
4-3/8	-	-		24.00	35.70
4-1/2	-	4		26.00	44.10
4-3/4	-	-		28.50	48.30
5	-	-		32.00	52.50
5-1/2	-	-		38.00	63.00
5-3/4	-	-		42.00	-
6	-	-		46.20	67.94
<b>EXTRA LARGE BI-METAL HOLE SAWS</b>					
6-5/16	-	-		66.58	72.14
6-1/2	-	-	HSM-4	69.30	74.34
6-5/8	-	6	or	74.98	75.82
7	-	-	HSM-5	74.98	80.02
7-7/8	-	-		82.32	87.48
8-1/4	-	-		82.32	87.48

## HIGH SPEED STEEL HOLE SAW PILOT DRILLS

SPECIAL PURPOSE



3 STEPS ON SHANK FOR SET SCREW



1 OR 3 FLATS ON SHANK

For use in Hole Saws, Hole Cutters, and other Pilot Tools.

ITEM NO.	SIZE	OVERALL LENGTH	DESCRIPTION	PRICE	UNIT PKG.
PD3S016X400	1/4	4	3 Steps on Shank - for Set Screw	\$ 2.80	12
PD3F016X400	1/4	4	3 Flats on Shank - ground 3 sides	2.80	12
PDHA1F016X308	1/4	3-1/8	1 Flat on Shank - for Set Screw	2.80	12